

PRODUCT NAME Decolay Classic

GENERAL INFORMATION Decolay Classic is a decor paper treated with aminoplast resins for laminating to wood-based panels.

TECHNICAL SPECIFICATIONS

Film weight: 120 – 280 g/m ²	Sheet width: up to 2800 mm	Sheet length: up to 6000 mm
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APPLICATION AND PROCESSING INFORMATION

Used for lamination to wood-based panels on commercially available presses. The product finds use in the furniture and flooring sector in the form of LPL, HPL or CPL. Decolay Classic is also suitable for kitchen use as well as with laminates and other substrates.

	Rec. press temperature:	Rec. press pressure:	Rec. press time:
LPL	170 – 220 °C	25 – 30 kg/cm ²	08 – 35 sec
HPL	130 – 150 °C	80 – 100 kg/cm ²	≥ 25 min
CPL	170 – 190 °C	25 – 70 kg/cm ²	continuous
DPL	170 – 220 °C	30 – 70 kg/cm ²	08 – 30 sec

LIGHTFASTNESS

Equal to or greater than 6 on the blue wool scale as per DIN EN 15187 (200 h).

STORAGE CONDITIONS AND WARRANTY

Depending on production process Decolay Classic can be stored for between 2 and 6 months in the original packaging at max. 25°C and a max. relative humidity of 50%.

DELIVERY FORM AND PACKAGING

Sold as sheet and roll stock packed securely for transportation on pallets in appropriate wooden crates. Wrapped in protective film to prevent the ingress of steam and moisture.

ENVIRONMENTAL COMPATABILITY

We recommend monitoring emissions (formaldehyde) during processing. The respective measurements should be repeated at regular intervals. Use of an adequate extraction system will ensure adherence to limit values. Decolay Classic will comply with environmental regulations if the recommended processing steps are observed.

Disposal: We recommend incinerating this product; moreover, relevant country-specific disposal regulations are to be observed.

TECHNICAL SERVICE

Schattdecor AG Walter-Schatt-Allee 1–3 D-83101 Thansau GERMANY Tel. +49 8031-275 0	OOO schattdecor Tyumen branch 5 km Velizhanskogo trakta, d. 2 RU-625059 Tyumen RUSSIA Tel. +7 3452-520 280	OOO schattdecor 140700 Russia Moscow Oblast Schatura, Botinskij proezd 37 RUSSIA Tel. +7 495-787 4795
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Schattdecor s.r.l. Via Thansau, 1 I-20088 Rosate (MI) ITALY Tel. +39 02-90 833 1	Schattdecor do Brasil Ind. e Com. Ltda. Rua Francisco Muñoz Madrid, 2220 CEP 83070-152 São José dos Pinhais - PR BRAZIL Tel. +55 41 4009-7600
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